

Berea Hardwoods Co., Inc.
Kit Instructions

Berea Hardwoods Ice Cream Scoop (Berea #1508ICS)



Needed: Mandrel-None Needed
Bushings-None Needed
Drill-11/32"
Wood Size- 1-1/4" x 1-1/4"

Preparing the Material Blank

1. Cut the material blank according to the length you want your handle. I cut mine 7" long. That made the final handle about 5".
2. Drill the blank from 1 end about 1 1/2" deep with the 11/32" bit. This allows you to thread the scoop into the handle.

Turning the Blank

1. Place the blank in the chuck with the hole you drilled being oriented to the tailstock end.
2. Tighten the tailstock and the chuck.
3. Turn a tenon on the end of the blank where you drilled the hole. Turn it to a diameter a little smaller than the inside diameter of the decorative ring and 3/4" long. Mine was turned to 0.8" in diameter, but you need to measure your ring.
4. Turn the rest of the blank to the desired contour. As you can see I did a simple handle, but you can get as fancy as you want.
5. After turning the blank, sand the surface in progressive steps until you get to 400 or 500 grit.
6. If a higher polish finish is desired continue sanding with Micro Mesh through 12000 grit.
7. Apply the finish of your choice and polish.

Assembling the Kit

1. Once the handle is complete and finished, part it off from the chuck and sand and polish the end.
2. Now place the decorative spacing ring on the scoop threads or on the tenon you turned and screw the scoop into the 11/32" hole. Hint: I threaded the scoop into the hole first to cut the threads. Removed it, placed the spacer on and then screwed it back in place. It was easier that way for me.
3. Now go find some ice cream!

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